



DEKAVATOR

Adhesion promoter

DEKAVATOR is an adhesion promoter that improves the adhesion of various MS-polymer-based Dekalin products, such as DEKASYL, on closed surfaces.

DEKACLEAN DEKAVATOR			
Art. No.	Size	Container	Colour
62578 12 + 34	30 ml	Bottle	Transparent
62592 12 + 33	250 ml	Bottle	Transparent

Your advantages:

- **Quick-drying; drying time approx. 5 minutes**
- **Easy to use**
- **Economical**

DEKAVATOR Adhesion promoter

Technical details

Product description

DEKAVATOR is an adhesion promoter that improves the adhesion of various MS-polymer-based Dekalin products, such as Dekasyll, on closed surfaces. Further technical information is available from the technical data sheet for the product in question.

Applications

- Pretreatment of aluminium, steel, copper and brass
- Pretreatment of powder-coated metal
- Pretreatment of coated metal (please test the solvent beforehand to make sure it is suitable for use on the substrate)
- Pretreatment of (ceramic-coated) glass
- Pretreatment of polyester (GRP)
- Pretreatment of ABS
- Pretreatment of PVC

How to use

The substrates should be clean, dry and free from dust and grease. The package should remain sealed until use. DEKAVATOR can be used directly out of the original packaging as long as contamination and increased viscosity are avoided. The colour should be transparent (if it is cloudy, the product should be discarded). DEKAVATOR should not come into contact with water until the product has fully cured on the

substrate. Consequently, we recommend making two openings in the can's aluminium seal. (Whether or not this is possible depends on the can). Close the can again immediately after use. Apply a thin layer of DEKAVATOR. Thoroughly rub the surface with a clean, colourless cloth moistened with DEKAVATOR. After a drying time of approximately 5 minutes (the solvent should have completely evaporated; the lower the temperature, the longer the drying time), you can apply the adhesive/sealant.

Adhesion

The best adhesion is achieved if the adhesive/sealant is applied within 4 hours of when DEKAVATOR dries. Consequently, you should only pre-treat an area of a size that you can seal/bond within 4 hours. Try to avoid touching the pre-treated surface, as the oil from your skin can hamper adhesion.

Note 1: Because DEKAVATOR is incompatible with paint, it should not be applied to areas that will subsequently be painted. In this case, we recommend using a stencil or masking tape to ensure that DEKAVATOR is only applied to areas that will be bonded/sealed (however, it is also easy to remove residual DEKAVATOR with a cleaning agent such as DEKACLEAN ULTRA).

Note 2: Very dirty surfaces must be cleaned beforehand with DEKACLEAN ULTRA, acetone, or a similar

cleaning agent. We recommend testing the cleaning agent on a small area beforehand to make sure that it does not damage the surface.

For the properties of substrates that are not on the list and for more detailed information, please contact your DEKALIN customer service directly.

Consumption

One litre of DEKAVATOR is enough for approximately 20 m².

Storage

DEKAVATOR must be stored at temperatures between +5°C and +30°C. Containers must be protected against direct sunlight and heat. In cool, dry conditions, unopened containers can be stored for 12 months.

Safety precautions

Please consult our current material safety data sheet for further information.

Transport classification

Please consult our current material safety data sheet for further information.

Technical data

Colour	Transparent
Specific density (20 °C)	approx. 0.76 kg/l
Flash point	approx. 9°C
Drying time (20 °C/50% R.H.)	approx. 5 minutes
Solid content	approx. 8%
Container sizes	30 ml & 250 ml aluminium bottle

Consult the safety data sheet or the container label for safety notes.